

FIVE STAR UNIVERSAL

FOR WHITE & LIGHT COLORED COARSELY MESHED COTTON

1-PAPER-SYSTEM



PRINT SETTINGS

- **Image Mode:** mirrored
- **Media Setting:** Multi-Purpose-Tray, Heavy Paper or similar



TRANSFER PROCESS

- Place the textile on the lower plate of your heat press.
- Place the transfer paper with the printed side face down onto the T-Shirt.
- Put fleece on top, if you want.
- Press with the parameters below.
- Remove the transfer paper immediately.
(Never take the T-Shirt off the press before the transfer paper has been peeled off.)



SETTINGS HEAT PRESS

	AUTOMATIC HEAT PRESS	MANUAL HEAT PRESS
PRESSURE	5 bar/70 PSI	maximum
TEMPERATURE	200°C (392°F)	200°C (392°F)
TIME	20 seconds with fleece 30 seconds without fleece	20 seconds with fleece 30 seconds without fleece



WASHING

- Up to 60°C (warm wash cycle). Inside out



DRYING

- Do not tumble dry! Hang dry or line dry recommended



IRONING

- When ironing cover the print with baking paper

Before starting a **mass production**, we recommend to make **transfer and washing test** with **all materials**. **Important advice for double-sided printing on textiles:** T-Shirts for a **double-sided print** (front side & backside), has to be put over the lower heat plate. In this case only one side will be treated with heat and you avoid that the applied design from the other side will be pressed out again. If your T-Shirt is yellowing, lay a piece of fleece onto it during the transfer process.