

▶▶▶ **TRANSFER INSTRUCTIONS**

Instructions for Printing onto **Light Colored Textiles**  
with **FOREVER Laser-Transparent (No Background)**



**for SANDWICH HEAT PRESSES**

▶ **PRINT SETTINGS**

**COLOR COPIER**

**Paper Mode:** Heavy Paper

**Image Mode:** Mirror image

**Feeding:** Bypass (manual feeding)

**! IMPORTANT! Increase the toner by 10% or add one step in the bright colors and curves settings!**



**VECTOR GRAPHICS** without Background



**PHOTOS**

**COTTON**

<b>TRANSFER APPLICATION</b>	Position the transfer on the garment and close the press <b>with minimum pressure</b> or just let the press rest on the transfer for <b>15 seconds by 180°C</b> .  Close the press for <b>3 - 5 seconds by low-medium pressure</b> .	<b>▶ Cut out the transfer with a pair of scissors!</b>
<b>PEELING</b>	<b>Rub the transfer with a piece of cloth and remove the backing paper after 5 seconds!</b>	<b>180°C, 30 seconds, max. pressure</b>
<b>FIXING</b>	Cover the design with "Glossy Finish" silicone paper and press by <b>180-200°C for 30 seconds with max. pressure</b>	<b>Remove immediately, but slowly!</b>
		<b>Not necessary!</b>

**POLYESTER**

<b>TRANSFER APPLICATION</b>	<b>150°C, 10 - 15 seconds, medium/high pressure</b> (close heat press completely)	<b>▶ Cut out the transfer with a pair of scissors!</b>
<b>PEELING</b>	<b>Rub the transfer with a piece of cloth and remove the backing paper immediately!</b>	<b>150°C, 30 seconds, max. pressure</b>
<b>FIXING</b>	<b>150°C for 30 seconds with max. pressure</b> and one sheet of silicone paper "Glossy Finish"	<b>Remove immediately, but slowly!</b>
		<b>Not necessary!</b>

▶▶▶ **WASHING**

**Up to 40°C** in warm wash cycle.

After each wash cover the print with baking paper and iron it to revive the colors back.

▶▶▶ **TRANSFER INSTRUCTIONS**

Instructions for Printing onto **Light Colored Textiles**  
with **FOREVER Laser-Transparent (No Background)**



**for SWING-AWAY HEAT PRESSES**

▶ **PRINT SETTINGS**

**COLOR COPIER**

**Paper Mode:** Heavy Paper

**Image Mode:** Mirror image

**Feeding:** Bypass (manual feeding)

**! IMPORTANT! Increase the toner by 10% or add one step in the bright colors and curves settings!**



**VECTOR GRAPHICS** without Background



**PHOTOS**

**COTTON**

**TRANSFER APPLICATION**

Position the transfer on the garment and close the press **with low pressure** (under 0,5 bar) or just let the press rest on the transfer for **15 seconds by 180°C**.

Close the press for **3 - 5 seconds by low-medium pressure** (1 - 2 bar).

**PEELING**

**Rub the transfer with a piece of cloth and remove the backing paper after 5 seconds!**

**FIXING**

Cover the design with "Glossy Finish" silicone paper and press by **180-200°C for 30 seconds with max. pressure**

▶ **Cut out the transfer with a pair of scissors!**

**180°C, 30 sec., max. pressure or 5 bar**

**Remove immediately, but slowly!**

**Not necessary!**

**POLYESTER**

**TRANSFER APPLICATION**

**150°C, 10 - 15 sec., medium/high pressure or 4 bar**

**PEELING**

**Rub the transfer with a piece of cloth and remove the backing paper immediately!**

**FIXING**

**150°C for 20 seconds with max. pressure** and one sheet of silicone paper "Glossy Finish"

▶ **Cut out the transfer with a pair of scissors!**

**150°C, 30 sec., max. pressure or 5 bar**

**Remove immediately, but slowly!**

**Not necessary!**

▶▶▶ **WASHING**

**Up to 40°C** in warm wash cycle.

After each wash cover the print with baking paper and iron it to revive the colors back.

▶▶ **TIPS & TRICKS**

**FOREVER Laser-Transparent**  
(No Background)

- ▶ Place the textile absolutely plain onto the lower plate. **(Please make sure no knobs or the collar are overlying the lower plate.** If this is not possible, please slip your textile over the lower plate.)
- ▶ For optimal washability increase the pressure, the temperature or the time of the fixing application.
- ▶ **The waiting time before peeling is very important, do not peel immediately or too late!**

**If there's a background transfer, reduce the transfer time or pressure! Nevertheless if there are areas, which are not completely "clean", please press again without pressure using a regular copy paper to weed out the undesired areas with coating transfer!**